



















Fig. 9

Current POS	Destination	Amount of	Direction of
	POS	rotation	rotation
	POS 2	1	F (Forward
	POS 3	2	F (Porward rotation)
POS 1	POS 4	3	Toution
	POS 5	3	(Reverse
	POS 6	2	B (rotation)
	POS 7	1	
POS 2	POS 3	1	F (Forward
	POS 4	2	F (Forward)
	POS 5	3	,
-	POS 6	3	_ (Reverse
	POS 7	2	B rotation)
	POS 1	1	
	POS 4	1	_ (Forward
	POS 5	2	F rotation)
POS 3	POS 6	3	<u> </u>
	POS T	3	Reverse
	POS 1	2	rotation)
	POS 2 POS 5	1 1	<del> </del>
1	POS 6	1 2	Frotation
POS 4	POS 7	3	F rotation),
100 7	103 /	<del> </del>	

